

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date  
27 January 2005 (27.01.2005)

PCT

(10) International Publication Number  
**WO 2005/008339 A2**

(51) International Patent Classification<sup>7</sup>: **G03F 7/20**

(21) International Application Number:

PCT/NL2004/000519

(22) International Filing Date: 20 July 2004 (20.07.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

10/623,180 21 July 2003 (21.07.2003) US

(71) Applicants (for all designated States except US): ASML NETHERLANDS B.V. [NL/NL]; De Run 6501, NL-5504 DR Veldhoven (NL). MYCROLIS CORPORATION [US/US]; 129 Concord Road, Billerica, M 01821 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): VAN DER NET, Antonius, Johannes [NL/NL]; Schipluidenlaan 51, NL- 5035 KC Tilburg (NL). SPIEGELMAN, Jeffrey [US/US]; 5289 Meadows Del Mar, San Diego, C 92130 (US). VAN BRAGT, Johannus, Josephus [NL/NL]; Dieze 12, NL-5504 MD Veldhoven (NL).

(74) Agent: WINCKELS, J., H., E; Nieuwe Parklaan 97, NL-2587 BN Den Haag (NL).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

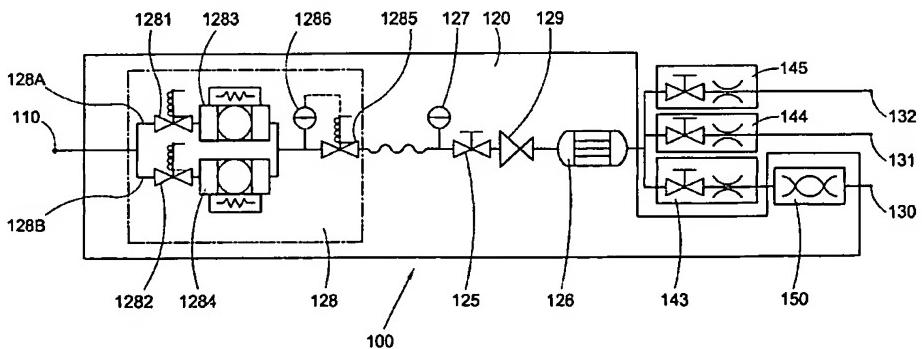
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

— without international search report and to be republished upon receipt of that report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: LITHOGRAPHIC PROJECTION APPARATUS, GAS PURGING METHOD, DEVICE MANUFACTURING METHOD AND PURGE GAS SUPPLY SYSTEM



(57) Abstract: A lithographic projection apparatus (1) comprising: a support structure for supporting patterning means, the patterning means serving to pattern the projection beam according to a desired pattern. The apparatus has a substrate table (WT) for holding a substrate, a projection system (PL) for projecting the patterned beam onto a target portion of the substrate. The apparatus also has a purge gas supply system (100) for providing a purge gas near a surface of a component of the lithographic projection apparatus. The purge gas supply system comprises a purge gas mixture generator (120). The purge gas mixture generator (120) is arranged for generating a purge gas mixture which comprises at least one purging gas and a moisture. The purge gas mixture generator (120) has a moisturiser device arranged for adding the moisture to the purge gas and a purge gas mixture outlet (130-133) connected to the purge gas mixture generator for supplying the purge gas mixture near the surface.

**WO 2005/008339 A2**

Title: Lithographic projection apparatus, gas purging method, device manufacturing method and purge gas supply system.

The present invention relates to a lithographic projection apparatus comprising:

- a radiation system for providing a projection beam of radiation;
- a support structure for supporting patterning means, the patterning means serving to pattern the projection beam according to a desired pattern;
- 5 - a substrate table for holding a substrate;
- a projection system for projecting the patterned beam onto a target portion of the substrate; and
- at least one purge gas supply system for providing a purge gas to at least part of the lithographic projection apparatus.

10 The invention further relates to a gas purging method, a device manufacturing method and a purge gas supply system.

The term "patterning means" as here employed should be broadly interpreted as referring to means that can be used to endow an incoming radiation beam with a patterned cross-section, corresponding to a pattern that is to be created in a target 15 portion of the substrate; the term "light valve" can also be used in this context.

Generally, the said pattern will correspond to a particular functional layer in a device being created in the target portion, such as an integrated circuit or other device (see below). Examples of such patterning means include:

- A mask. The concept of a mask is well known in lithography, and it includes 20 mask types such as binary, alternating phase-shift, and attenuated phase-shift, as well as various hybrid mask types. Placement of such a mask in the radiation beam causes selective transmission (in the case of a transmissive mask) or reflection (in the case of a reflective mask) of the radiation impinging on the mask, according to the pattern on the mask. In the case of a mask, the support structure will generally be a 25 mask table, which ensures that the mask can be held at a desired position in the incoming radiation beam, and that it can be moved relative to the beam if so desired;
- A programmable mirror array. One example of such a device is a matrix-addressable surface having a viscoelastic control layer and a reflective surface. The basic principle behind such an apparatus is that (for example) addressed areas of the

reflective surface reflect incident light as diffracted light, whereas unaddressed areas reflect incident light as undiffracted light. Using an appropriate filter, the said undiffracted light can be filtered out of the reflected beam, leaving only the diffracted light behind; in this manner, the beam becomes patterned according to the addressing 5 pattern of the matrix-addressable surface. An alternative embodiment of a programmable mirror array employs a matrix arrangement of tiny mirrors, each of which can be individually tilted about an axis by applying a suitable localized electric field, or by employing piezoelectric actuation means. Once again, the mirrors are matrix-addressable, such that addressed mirrors will reflect an incoming radiation 10 beam in a different direction to unaddressed mirrors; in this manner, the reflected beam is patterned according to the addressing pattern of the matrix-addressable mirrors. The required matrix addressing can be performed using suitable electronic means. In both of the situations described hereabove, the patterning means can comprise one or more programmable mirror arrays. More information on mirror 15 arrays as here referred to can be gleaned, for example, from United States Patents US 5,296,891 and US 5,523,193, and PCT patent applications WO 98/38597 and WO 98/33096, which are incorporated herein by reference. In the case of a programmable mirror array, the said support structure may be embodied as a frame or table, for example, which may be fixed or movable as required; and 20 - A programmable LCD array. An example of such a construction is given in United States Patent US 5,229,872, which is incorporated herein by reference. As above, the support structure in this case may be embodied as a frame or table, for example, which may be fixed or movable as required.

For purposes of simplicity, the rest of this text may, at certain locations, 25 specifically direct itself to examples involving a mask and mask table; however, the general principles discussed in such instances should be seen in the broader context of the patterning means as hereabove set forth.

Lithographic projection apparatus can be used, for example, in the manufacture of integrated circuits (ICs). In such a case, the patterning means may 30 generate a circuit pattern corresponding to an individual layer of the IC, and this pattern can be imaged onto a target portion (e.g. comprising one or more dies) on a substrate (silicon wafer) that has been coated with a layer of radiation-sensitive

material (resist). In general, a single wafer will contain a whole network of adjacent target portions that are successively irradiated via the projection system, one at a time. In current apparatus, employing patterning by a mask on a mask table, a distinction can be made between two different types of machine. In one type of 5 lithographic projection apparatus, each target portion is irradiated by exposing the entire mask pattern onto the target portion in one go; such an apparatus is commonly referred to as a wafer stepper or step-and-repeat apparatus. In an alternative apparatus — commonly referred to as a step-and-scan apparatus — each target portion is irradiated by progressively scanning the mask pattern under the projection 10 beam in a given reference direction (the "scanning" direction) while synchronously scanning the substrate table parallel or anti-parallel to this direction; since, in general, the projection system will have a magnification factor  $M$  (generally  $< 1$ ), the speed  $V$  at which the substrate table is scanned will be a factor  $M$  times that at which the mask table is scanned. More information with regard to lithographic devices as 15 here described can be gleaned, for example, from US 6,046,792, incorporated herein by reference.

In a manufacturing process using a lithographic projection apparatus, a pattern (e.g. in a mask) is imaged onto a substrate that is at least partially covered by a layer of radiation-sensitive material (resist). Prior to this imaging step, the 20 substrate may undergo various procedures, such as priming, resist coating and a soft bake. After exposure, the substrate may be subjected to other procedures, such as a post-exposure bake (PEB), development, a hard bake and measurement/inspection of the imaged features. This array of procedures is used as a basis to pattern an individual layer of a device, e.g. an IC. Such a patterned layer may then undergo 25 various processes such as etching, ion-implantation (doping), metallization, oxidation, chemo-mechanical polishing, etc., all intended to finish off an individual layer. If several layers are required, then the whole procedure, or a variant thereof, will have to be repeated for each new layer. Eventually, an array of devices will be present on the substrate (wafer). These devices are then separated from one another by a 30 technique such as dicing or sawing, whence the individual devices can be mounted on a carrier, connected to pins, etc. Further information regarding such processes can be obtained, for example, from the book "Microchip Fabrication: A Practical Guide to

*Semiconductor Processing*", Third Edition, by Peter van Zant, McGraw Hill Publishing Co., 1997, ISBN 0-07-067250-4, incorporated herein by reference.

For the sake of simplicity, the projection system may hereinafter be referred to as the "lens"; however, this term should be broadly interpreted as encompassing 5 various types of projection system, including refractive optics, reflective optics, and catadioptric systems, as appropriate for example for the exposure radiation being used, or for other factors such as the use of an immersion fluid or the use of a vacuum. The radiation system may also include components operating according to any of these design types for directing, shaping or controlling the projection beam of 10 radiation, and such components may also be referred to below, collectively or singularly, as a "lens".

Further, the lithographic apparatus may be of a type having two or more substrate tables (and/or two or more mask tables). In such "multiple stage" devices the additional tables may be used in parallel, or preparatory steps may be carried out 15 on one or more tables while one or more other tables are being used for exposures. Dual stage lithographic apparatus are described, for example, in US 5,969,441 and WO 98/40791, both incorporated herein by reference.

The lithographic apparatus may also be of a type wherein the substrate is immersed in a liquid having a relatively high refractive index, e.g. water, so as to fill a 20 space between the final element of the projection system and the substrate. Immersion techniques are well known in the art for increasing the numerical aperture of projection systems.

Although specific reference may be made in this text to the use of the apparatus according to the invention in the manufacture of ICs, it should be explicitly 25 understood that such an apparatus has many other possible applications. For example, it may be employed in the manufacture of integrated optical systems, guidance and detection patterns for magnetic domain memories, liquid-crystal display panels, thin-film magnetic heads, etc. The skilled artisan will appreciate that, in the context of such alternative applications, any use of the terms "reticle", "wafer" or "die" 30 in this text should be considered as being replaced by the more general terms "mask", "substrate" and "target portion", respectively.

In the present document, the terms "radiation" and "beam" are used to encompass all types of electromagnetic radiation, including ultraviolet (UV) radiation (e.g. with a wavelength of 365, 248, 193, 157 or 126 nm) and extreme ultra-violet (EUV) radiation (e.g. having a wavelength in the range 5-20 nm), as well as particle beams, such as ion beams or electron beams.

In general, surfaces of components present in a lithographic projection apparatus become contaminated during use, even if most of the apparatus is operated in vacuum. In particular the contamination of optical components in the lithographic projection apparatus, such as mirrors, has an adverse effect on the performance of the apparatus, because such contamination affects the optical properties of the optical components.

In the art, it is known to reduce contamination of optical components of a lithographic projection apparatus by purging a space of the lithographic projection apparatus in which such a component is located with an ultra high purity gas, which is from hereon referred to as a purge gas. The purge gas prevents contamination of the surface, for example molecular contamination with hydrocarbons.

A drawback of this known method is that the purge gas may have an adverse effect on the activity of chemicals used in the lithographic projection process. In particular, it is found by the applicant that some types of radiation-sensitive material (resist), in particular resists sensitive to ultra-violet radiation and acetal-base photo-resists, do not function properly in an environment provided with the purge gas. Experiments performed by the applicant have revealed that these resists require a moisture, e.g. water vapour, to develop.

Furthermore, the purge gas may have an effect on the performance of measurement devices present in the lithographic projection apparatus, such as interferometric instruments for example. It is found by the applicant that because of the lack of moisture, the purge gas affects the refractive index and thereby changes the outcome of interferometric measurements as well.

However, such a moisture is not present in the purge gas used in the known methods. Thus, contamination cannot be reduced using the known purge gas supply system for these types of resists.

Although also a clean gas, strictly speaking the gas used for gas bearings in e.g. an immersion lithography apparatus differs from a purge gas in that e.g. the purity requirements are less strict, and in that it is provided at a much higher pressure. This high pressure gas flow provides for a stable and small gap between a 5 surface of the substrate and the "shower head" of the immersion lithography apparatus, thereby reducing the likelihood of collision between the shower head and the substrate. However, the same problem as regards affecting interferometric measurements because of lack of moisture also applies to air bearing gas.

It is a general object of the present invention to provide an improved 10 lithographic projection apparatus, and in particular a lithographic projection apparatus in which contamination can be reduced with a purge gas without affecting the development of the resist.

It is a further object of the present invention to provide an improved 15 lithographic projection apparatus in which purge gas and gas used in gas bearings do not affect interferometric measurements.

The invention therefore provides a lithographic projection apparatus according to claim 1.

The purge gas supply system comprises a purge gas mixture generator for generating a purge gas mixture. The purge gas mixture comprises at least one purge 20 gas and moisture. Thus, a moisture is present and the activity of chemicals, e.g. the development of the resists, is not affected by the purge gas.

The invention also provides a method according to claim 12. In such methods a purge gas mixture comprising a purge gas and moisture is used. Thus, chemicals used in the lithographic projection apparatus are not affected by the purge gas.

25 According to a further aspect of the invention a device manufacturing method according to claim 13 is provided.

The invention further provides a purge gas supply system according to claim 15.

Specific embodiments of the invention are set forth in the dependent claims. 30 Further details, aspects and embodiments of the invention will be described, by way of example only, with reference to the attached drawings.

FIG. 1 schematically shows an example of an embodiment of a lithographic projection apparatus according to invention.

FIG. 2. shows a side view of an EUV illuminating system and projection optics of a lithographic projection apparatus according to the invention.

5 FIG. 3 schematically shows a circuit diagram of an example of a purge gas supply system according to the invention.

FIG. 4 schematically shows a moisturiser device suitable for in the example of FIG. 3.

10 FIG. 1 schematically depicts an example of an embodiment of a lithographic projection apparatus 1 according to the invention. The apparatus 1 typically comprises:

- a radiation system Ex, IL, for supplying a projection beam PB of radiation (e.g. UV or EUV radiation). In this particular case, the radiation system also comprises a 15 radiation source LA;
- a first object table (mask table) MT provided with a mask holder for holding a mask MA (e.g. a reticle), and connected to first positioning means PM for accurately positioning the mask with respect to item PL;
- a second object table (substrate table) WT provided with a substrate holder for 20 holding a substrate W (e.g. a resist-coated silicon wafer), and connected to second positioning means PW for accurately positioning the substrate with respect to item PL; and
- a projection system ("lens") PL (e.g. a mirror group) for imaging an irradiated portion of the mask MA onto a target portion C (e.g. comprising one or more dies) of 25 the substrate W.

As here depicted, the apparatus is of a reflective type (i.e. has a reflective mask). However, in general, it may also be of a transmissive type, for example (with a transmissive mask). Alternatively, the apparatus may employ another kind of patterning means, such as a programmable mirror array of a type as referred to 30 above.

The source LA (e.g. a Hg lamp, an excimer laser, an undulator or wiggler provided around the path of an electron beam in a storage ring or synchrotron, a

- laser-produced plasma source or otherwise) produces a beam of radiation. This beam is fed into an illumination system (illuminator) IL, either directly or after having traversed conditioning means, such as a beam expander Ex, for example. The illuminator IL may comprise adjusting means AM for setting the outer and/or inner 5 radial extent (commonly referred to as  $\sigma$ -outer and  $\sigma$ -inner, respectively) of the intensity distribution in the beam. In addition, it will generally comprise various other components, such as an integrator IN and a condenser CO. In this way, the beam PB impinging on the mask MA has a desired uniformity and intensity distribution in its cross-section.
- 10 It should be noted with regard to FIG. 1 that the source LA may be within the housing of the lithographic projection apparatus (as is often the case when the source LA is a mercury lamp, for example), but that it may also be remote from the lithographic projection apparatus, the radiation beam which it produces being led into the apparatus (e.g. with the aid of suitable directing mirrors); this latter scenario is 15 often the case when the source LA is an excimer laser. The current invention and claims encompass both of these scenarios.

The beam PB subsequently intercepts the mask MA, which is held on a mask table MT. Having been selectively reflected by the mask MA, the beam PB passes through the projection system PL, which focuses the beam PB onto a target portion C 20 of the substrate W. With the aid of the second positioning means PW (and interferometric measuring means IF), the substrate table WT can be moved accurately, e.g. so as to position different target portions C in the path of the beam PB. Similarly, the first positioning means PM can be used to accurately position the mask MA with respect to the path of the beam PB, e.g. after mechanical retrieval of 25 the mask MA from a mask library, or during a scan. In general, movement of the object tables MT, WT will be realized with the aid of a long-stroke module (coarse positioning) and a short-stroke module (fine positioning), which are not explicitly depicted in FIG. 1. However, in the case of a wafer stepper (as opposed to a step-and-scan apparatus) the mask table MT may just be connected to a short stroke actuator, 30 or may be fixed. Mask MA and substrate W may be aligned using mask alignment marks M1, M2 and substrate alignment marks P1, P2.

The depicted apparatus can be used in two different modes:

1. In step mode, the mask table MT is kept essentially stationary, and an entire mask image is projected in one go (i.e. a single "flash") onto a target portion C. The substrate table WT is then shifted in the x and/or y directions so that a different target portion C can be irradiated by the beam PB; and

5        2. In scan mode, essentially the same scenario applies, except that a given target portion C is not exposed in a single "flash". Instead, the mask table MT is movable in a given direction (the so-called "scan direction", e.g. the y direction) with a speed v, so that the projection beam PB is caused to scan over a mask image; concurrently, the substrate table WT is simultaneously moved in the same or opposite 10 direction at a speed V = Mv, in which M is the magnification of the lens PL (typically, M = 1/4 or 1/5). In this manner, a relatively large target portion C can be exposed, without having to compromise on resolution.

FIG. 2 shows a projection system PL and a radiation system 2 which can be used in the example of a lithographic projection apparatus 1 of FIG. 1. The radiation 15 system 2 comprises an illumination optics unit 4. The radiation system may also comprise a source-collector module or radiation unit 3. The radiation unit 3 is provided with a radiation source LA which may be formed by a discharge plasma. The radiation source LA may employ a gas or vapor, such as Xe gas or Li vapor in which a very hot plasma may be created to emit radiation in the EUV range of the 20 electromagnetic spectrum. The very hot plasma is created by causing a partially ionized plasma of an electrical discharge to collapse onto the optical axis O. Partial pressures of 0.1 mbar of Xe, Li vapor or any other suitable gas or vapor may be required for efficient generation of the radiation. The radiation emitted by radiation source LA is passed from the source chamber 7 into collector chamber 8 via a gas 25 barrier structure or "foil trap" 9. The gas barrier structure comprises a channel structure such as, for instance, described in detail in European patent applications EP-A-1 233 468 and EP-A-1 057 079, which are incorporated herein by reference.

The collector chamber 8 comprises a radiation collector 10 which can be formed by a grazing incidence collector. Radiation passed by collector 10 is reflected off a 30 grating spectral filter 11 to be focused in a virtual source point 12 at an aperture in the collector chamber 8. From chamber 8, the projection beam 16 is reflected in illumination optics unit 4 via normal incidence reflectors 13, 14 onto a reticle or mask

positioned on reticle or mask table MT. A patterned beam 17 is formed which is imaged in projection system PL via reflective elements 18, 19 onto a wafer stage or substrate table WT. More elements than shown may generally be present in illumination optics unit 4 and projection system PL.

5 As is shown in FIG. 2 the example of a lithographic projection apparatus 1 according to an embodiment of the invention of FIG. 1 includes a purge gas supply system 100 according to the invention. Purge gas outlets 130-133 of the purge gas supply system 100 are positioned in the projection system PL and the radiation system 2 near the reflectors 13,14 and the reflective elements 18,19, as is shown in  
10 FIG. 2. However, if so desired other parts of the apparatus may likewise be provided with a purge gas supply system according to an embodiment of the invention. For example, a reticle and one or more sensors of the lithographic projection apparatus may be provided with a purge gas supply system according to the invention.

In FIGs. 1 and 2, the purge gas supply system 100 is positioned inside the  
15 lithographic projection apparatus 1 and the purge gas supply system 100 can be controlled in any manner suitable for the specific implementation using any convenient means outside the apparatus 1. However, it is likewise possible to position at least some parts of the purge gas supply system 100 outside the lithographic projection apparatus 1, such as for example the purge gas mixture generator 120 or  
20 otherwise.

FIG. 3 shows a practical example of a purge gas supply system 100. However, a similar system as shown in Fig. 3 may likewise be utilized in conditioning gas used in gas bearings in e.g. an immersion lithography apparatus. In the example of FIG. 3, a purge gas inlet 110 is connected to a, not shown, purge gas supply apparatus which  
25 supplies a dry gas which is substantially without moisture, such as, for example, a pressurised gas supply circuit, a cylinder with compressed dry air or otherwise. The dry gas is fed through the purge gas mixture generator 120. In the purge gas mixture generator 120 the dry gas is purified further, as is explained below in more detail. Further, the purge gas mixture generator 120 includes a moisturiser 150 which adds  
30 a moisture to the dry gas, for some of the purge gas outlets 130-132. In the example of FIG. 3, the moisturiser 150 is connected a single purge gas outlet 130. The other purge gas outlets 131,132 are not connected to the moisturiser 150. Thus, at the purge

gas outlet 130, a purge gas mixture comprising the purge gas and moisture is presented, whereas at the other purge gas outlets 131,132 only the dry purge gas is presented. Thereby the purge gas mixture may be provided only near surfaces provided with chemicals which require a moisture, such as the wafer table WT in the 5 example of FIG. 1, whereas other parts of the lithographic projection apparatus 1 can be provided with a 'dry' purge gas, i.e, without moisture.

Furthermore, because the moisture is added to a purge gas, properties of the 10 purge gas mixture, such as the relative humidity or purity of the moisture, can be controlled with a good accuracy. Also, because of the moisturiser the system is flexible, because the amount of moisture present in the purge gas mixture may easily be adjusted by adding more or less moisture to the purge gas.

The purge gas mixture generator 120 in the example of FIG. 3 comprises, in a flow direction and that order: a purifier apparatus 128, a flow meter 127, a valve 125, a reducer 129, a heat exchanger 126 and a moisturiser 150.

In the example of FIG. 3, compressed dry air (CDA) from a, not shown, CDA source is supplied to the purifier apparatus 128 via the purge gas inlet 110. The CDA is purified by the purifier 128. The purifier 128 comprises two parallel flow branches 128A,128B each comprising, in the flow direction and that order: an automatic valve 1281,1282 and a regenerable purifier device 1283,1284. The regenerable purifier 20 devices 1283,1284 are each provided with a heating element to heat and thereby regenerate the respective purifier device 1283,1284. The flow branches are connected downstream of the purifier devices 1283,1284 to a shut-off valve 1285 which is controlled by a purity sensor 1286.

Because of the regenerable purifiers, the system can be used for a long time 25 period by regenerating the purifiers in case they become saturated with the compounds removed from the purge gas. The regenerable purifiers may be of any suitable type, such as for example a, known as such, regenerable filter which removes contaminating compounds or particles out of a gas by means of a physical process, such as adsorption, catalysis or otherwise, as opposed to the, non regenerable, 30 chemical processes occurring in a charcoal filter, for example. In general, a regenerable purifier does not contain organic material and the regenerable purifiers may for example contain a material suitable for physical binding a contaminant of the purge

gas, such as for example: metals, zeolite, titanium oxides, gallium or palladium compounds, or otherwise.

In the example of FIG. 3, the purifier devices 1283,1284 are alternately put in a purifying state in which the CDA is purified and a regenerating state. In the 5 regenerating state the purifier device is regenerated by means of the respective heating element. Thus, for example, while the purifier device 1283 purifies the CDA, the purifier device 1284 is regenerated. The purifier 128 can thus operate continuously while maintaining a constant level of purification.

The automatic valves 1281,1282 are operated in correspondence with the 10 operation of the corresponding purifier device 1283,1284. Thus, when a purifier device 1283,1284 is regenerated, the corresponding valve 1281,1282 is closed, while when a purifier device 1283,1284 is used to purify, the corresponding valve is open.

The purified CDA is fed through the shut-off valve 1285 which is controlled by the purity sensor 1286, which is known per se and for the sake of brevity is not 15 described in further detail. The purity sensor 1286 automatically closes the shut-off valve 1285 when the purity of the purified CDA is below a predetermined threshold value. Thus, contamination of the lithographic projection apparatus 1 with a purge gas with insufficient purity levels is prevented automatically.

The flow of purified CDA can be monitored via the flow meter 127. Via the 20 valve 125 the flow can be shut-off manually. The reducer 129 provides a stable pressure at the outlet of the reducer, thus a stable purge gas pressure is provided to restrictions (via the heat exchanger 126).

The heat exchanger 126 provides a constant purified CDA temperature. The heat exchanger 126 extracts or adds heat to the purified CDA in order to achieve a gas 25 temperature which is suitable for the specific implementation. In a lithographic projection apparatus, for example, stable processing conditions are required and the heat exchanger may thus stabilize the temperature of the purified CDA to have a gas temperature which is constant over time. Suitable conditions for the purge gas at the purge gas outlets, for example, are found to be: a flow of 20-30 standard litres per 30 minute, and/or a temperature of the purge gas of about 22 degrees Celsius and/or a relative humidity in the range of 30-60%. However, the invention is not limited to

these conditions and other values for these parameters may likewise be used in a system according to the invention.

The heat exchanger 126 is connected via restrictions 143-145 to the purge gas outlets 130-132. The restrictions 143-145 limit the gas flow, such that at each of the 5 purge gas outlets 130-132 a desired, fixed purge gas flow and pressure is obtained. A suitable value for the purge gas pressure at the purge gas outlets is for example 100 mbar. It is likewise possible to use adjustable restrictions to provide an adjustable gas flow at each of the purge gas outlets 130-132.

The moisturiser 150 is connected downstream from the heat exchanger 10 between the restriction 143 and the purge gas outlet 130. The purge gas outlet 130 is provided in the example of FIG. 1 and 2 near the wafer table WT. The moisturiser 150 adds a moisture to the purified CDA and thus provides a purge gas mixture to the outlet 130. In this example, only at a single outlet a purge gas mixture is discharged. However, it is likewise possible to discharge a purge gas mixture to two or more purge 15 gas outlets, for example by connecting a multiple of purge gas outlets to separate moisturisers or connecting two or more outlets to the same moisturiser. It is likewise possible to provide a moisturiser at a different position in the purge gas mixture generator than is shown in FIG. 3. For example, the moisturiser 150 may be placed between the purge gas mixture generator 120 and the valve 143 instead of between 20 the valve 143 and the purge gas outlet 130. The moisturizer 150 operates as a restriction as well and if so desired, the restriction 143 connected to the moisturiser 150 may be omitted.

In an alternative embodiment of a purge gas supply system according to the invention, an additional heat exchanger (not shown) is provided at the purge gas 25 outlet 130 for a better temperature control of the purge gas mixture.

The moisturiser 150 in FIG. 3 may for example be implemented as the example of FIG. 4, however the moisturiser 150 may likewise be implemented differently, and for example comprise a vaporiser which vaporises a fluid into a flow of purge gas or 30 otherwise.

The moisturiser 150 shown in FIG. 4 comprises a liquid vessel 151 which is filled to a liquid level A with a liquid 154, such as high purity water for example. A

gas inlet 1521, from hereon referred to as the wet gas inlet 1521, is placed mounding submerged in the liquid 154, that is below the liquid level A. Another gas inlet 1522, from hereon referred to as the dry gas inlet 1522, is placed mounding above the liquid level A, i.e. in the part of the liquid vessel 151 not filled with the liquid 154. A gas outlet 153 connects the part of the liquid vessel 153 above the liquid 154 with other parts of the purge gas supply system 100. A purge gas, e.g. purified compressed dry air, is fed into the liquid vessel 151 via the wet gas inlet 1521. Thus, bubbles 159 of purge gas are generated in the liquid 154. Due to buoyancy forces, the bubbles 159 travel upwards after mounding in the liquid 154, as indicated in FIG. 4 with arrow B.

During this upwards travelling period, moisture from the liquid 154 enters the bubbles 159, for example due to diffusive processes or otherwise. Thus, the purge gas in the bubbles 159 is mixed with a moisture. At the surface of the liquid i.e. at the liquid level A, the bubbles 159 supply their gaseous content to the gas(es) present in the liquid vessel 151 above the liquid 154. The resulting purge gas mixture is discharged from the vessel via the gas outlet 153.

In the example of FIG. 4, the wet gas inlet 1521 is a tubular element with an outside end connected outside the liquid vessel 151 to a, not shown, purge gas supply device, such as the purge gas mixture generator 120 of FIG. 3, for example. The wet gas inlet 1521 is provided with a filter element 1525 with small, e.g. 0.5 micron, passages at an inside end which is positioned in the inside of the liquid vessel 151. The filter element 1525 is at least partially, (in this example entirely) placed in the liquid 154. Thus, the wet gas inlet 1521 generates a large amount of very small bubbles of purge gas. Because of their small size, in this example about 0.5 micron however other suitable dimensions may likewise be used, the bubbles 159 are moisturised to saturation in a relatively short time period, i.e. a relatively short travelling distance through the liquid 154.

The dry gas inlet 1522 is provided with a filter element 1524 similar to the filter element of the wet gas inlet 1521. Thereby, the gas flow through the wet gas inlet 1521 and the dry gas inlet 1522 is substantially similar, and the amount of moisture in the purge gas mixture is substantially half the amount of moisture in the bubbles 159 at the moment the bubbles 159 leave the liquid 154. That is, if the bubbles 159 are saturated with moisture, i.e. 100 % relative humidity (Rh), the purge

gas mixture has a 50 % Rh. However, it is likewise possible to provide in a different ratio of gas flowing into the liquid vessel via the wet gas inlet 1521 and the dry gas inlet 1522 respectively and thereby adjust the relative humidity between 0-100% Rh.

It is found by the applicant that specifically a purge gas mixture with a  
5 relative humidity above or equal to 20%, such as equal or more than 25%, provides  
good results with respect to the performance of photo-resists . Furthermore, it is found  
that a purge gas mixture with a relative humidity equal or above 25% and below 70%,  
such as 60%, has a good preventive effect with respect to the accuracy of  
measurement systems in the lithographic projection apparatus. Furthermore, it was  
10 found that a humidity, e.g. about 40%, which is similar to the humidity in the space  
surrounding the lithographic projection apparatus, e.g. the cleanroom, provides  
optimal results.

The gas outlet 153 is provided at its inside end with a fine-meshed, e.g. 0.003  
micron, filter 1526 which filters particles and small droplets out of the gas flowing out  
15 of the liquid vessel 151. Thus, contamination of the surface to which the purge gas  
mixture is supplied by such particles is prevented.

In the example of FIG. 4, the relative amount of moisture in the purge gas  
mixture can be controlled in an uncomplicated manner, in different ways. For  
example parameters of the liquid vessel can be controlled. Also, for example, the  
20 amount of purge gas without moisture brought into the vessel 151 via the dry gas  
inlet 1522 relative to the amount of purge gas with moisture generated via the wet  
gas inlet 1521 can be controlled. The controlled parameters of the liquid vessel 151  
may for example be one or more of: the inside temperature, flow, pressure, residence  
time of the purge gas in the liquid.

25 Temperature is known to have an effect on the saturation amount of moisture  
that can be present in a gas, for example. To control the temperature, the liquid vessel  
151 may be provided with a heating element which is controlled by a control device in  
response to a temperature signal representing a temperature inside the liquid vessel  
provided by a temperature measuring device, for example.

30 The residence time of the bubbles in the liquid 154 can be changed by  
adjusting the position at which the gas bubbles are inserted in the liquid via the wet  
gas inlet 1521. For example when the filter 1525 is positioned further into the liquid

154, the distance the bubbles have to travel to the liquid level A is increased and hence the residence time increases as well. The longer the gas bubbles are present in the liquid 154, the more moisture can be absorbed into the gas. Thus, by changing the residence time the humidity of the gas can be adapted.

5       The moisturiser device 150 of FIG. 4 is further provided with a control device 157 via which the amount of moisture in the purge gas mixture can be controlled. As shown in FIG. 4, the control device 157 is connected with a moisture control contact 1571 to a control valve 1523 in the dry gas inlet 1522 via which the flow rate of the purge gas supplied to the dry inlet 1522 can be controlled and therefore the amount of  
10      dry purge gas relative to the amount of moisturised gas.

A humidity sensor (not shown) at the gas outlet 153, communicatively connected to the control device 157, provides to the control device 157 the humidity information of the purge gas mixture at the gas outlet 153. This information can be used by the control device 157 to adjust at least one of the parameters to control the  
15      amount of moisture in the purge gas mixture.

The control device 157 further controls the amount of liquid 154 present in the liquid vessel 151. The control device 157 is connected with a liquid control contact 1572 to a control valve 1561 of a liquid supply 156 and with an overflow contact 1573 to a control valve 1531 of the gas outlet 153. A liquid level measuring device 158 is  
20      communicatively connected to the control device. The liquid level measuring device 158 provides a liquid level signal to the control device 157 which represents a property of the liquid level in the liquid vessel 151. The control device 157 operates the control valve 1561 and a control valve 1531 in response to the liquid level signal.

In this example, the liquid level measuring device 158 comprises three float  
25      switches 1581-1583 positioned at suitable, different, heights with respect to the bottom of the liquid vessel 151. A lowest float switch 1581 is positioned nearest to the bottom. The lowest float switch 1581 provides an empty signal to the control device 157 when the liquid level A is at or below the lowest float switch 1581. In response to the empty signal, the control device 157 opens the control valve 1561 and  
30      automatically liquid is supplied to the vessel.

The float switch 1582 in the middle provides a full signal in case the liquid level A reaches the height of this float switch 1582. The control device 157 closes the

control valve 1561 in response to the full signal and thereby turns off the liquid supply.

A top float switch 1583 is positioned furthest away from the bottom. The top float switch 1583 provides an overfill signal to the control device 157 in case the liquid level A is at or above the top float switch 1581. In response to the overfill, the control device 157 shuts off the control valve 1531 of the gas outlet 153 to prevent leakage of the liquid into other parts of the lithographic projection apparatus 1.

It should be noted that the above-mentioned embodiments illustrate rather than limit the invention, and that those skilled in the art will be able to design alternatives without departing from the scope of the appended claims. In particular, although the invention has mainly been described in conjunction with a purge gas supply system, it is to be understood, however, that the invention may also be applied in providing a moisturised gas to be used in a high-pressure gas bearing in e.g. an immersion lithography apparatus. In the claims, any reference signs placed between parentheses shall not be construed as limiting the claim. The word 'comprising' does not exclude the presence of other elements or steps than those listed in a claim. The mere fact that certain measures are recited in mutually different claims does not indicate that a combination of these measures cannot be used to advantage.

CLAIMS

1. A lithographic projection apparatus (1) comprising:
  - a radiation system for providing a projection beam of radiation;
  - 5 - a support structure for supporting patterning means, the patterning means serving to pattern the projection beam according to a desired pattern;
  - a substrate table (WT) for holding a substrate;
  - a projection system (PL) for projecting the patterned beam onto a target portion of the substrate; and
  - 10 - at least one purge gas supply system (100) for providing a purge gas to at least part of the lithographic projection apparatus,  
said purge gas supply system comprising:
    - a purge gas mixture generator (120) comprising a moisturiser device (150) arranged for adding a moisture to a purge gas, said purge gas mixture generator (120) being arranged for generating a purge gas mixture, which purge gas mixture comprises at least one purge gas and said moisture; and
    - a purge gas mixture outlet (130-132) connected to the purge gas mixture generator for supplying the purge gas mixture to said at least part of the lithographic projection apparatus.
- 20 2. A lithographic projection apparatus (1) as claimed in claim 1, wherein the moisturiser device (150) comprises:  
a liquid vessel (151) with at least one gas inlet (1521, 1522) and a gas outlet (153),  
said gas inlet and gas outlet being connected to each other via a moisturising connection, such that in case a purge gas flows through the moisturising connection,  
25 said purge gas is fed through a liquid (154) present in the liquid vessel and said purge gas is moisturised.
3. A lithographic projection apparatus (1) as claimed in claim 2, further comprising a dry gas inlet (1522) connected to the gas outlet, for mixing a non-moisturised purge gas with the moisturised purge gas fed through the liquid (154)  
30 and thereby obtaining said purge gas mixture.

4. A lithographic projection apparatus (1) as claimed in claim 2 or 3, wherein the moisturising connection is a saturating connection for feeding said purge gas through said liquid (154) such that said purge gas is moisturised to saturation with said moisture.
- 5
- 10 5. A lithographic projection apparatus (1) as claimed in any one of claims 2 - 4, further comprising a control device (157) connected to the liquid vessel (151), for controlling at least an amount of moisture present in the purge gas mixture.
- 15 6. A lithographic projection apparatus (1) as claimed in any one of the preceding claims, wherein the purge gas mixture generator (120) further comprises a regenerable filter device (1283, 1284) for filtering at least one undesired component out of at least one of: the purge gas, the moisture or the purge gas mixture.
7. A lithographic projection apparatus as claimed in claim 6, comprising two regenerable filter devices (1283, 1284) connected in parallel, which filter devices can be regenerated in an alternating manner for allowing a continuous filtering.
- 20 8. A lithographic projection apparatus (1) as claimed in any one of the preceding claims, wherein the purge gas supply system (100) further comprises a purge gas outlet (131,132) arranged for providing said purge gas substantially without moisture to another part of the lithographic projection apparatus.
- 25 9. A lithographic projection apparatus (1) as claimed in any one of the preceding claims, wherein said moisture includes water vapour.
10. A lithographic projection apparatus (1) as claimed in claim 9, wherein said purge gas mixture contains at least 20% Rh water vapour, and preferably not more than 70% Rh.
- 30

11. A method for providing a purge gas to at least part of a lithographic projection apparatus (1), comprising:

- a radiation system for providing a projection beam of radiation;
- a support structure for supporting patterning means, the patterning means serving to pattern the projection beam according to a desired pattern;
- a substrate table (WT) for holding a substrate; and
- a projection system (PL) for projecting the patterned beam onto a target portion of the substrate;

said method comprising the steps of:

- 10 generating a purge gas mixture which comprises at least one purge gas and moisture by adding a moisture to a purge gas; and supplying the purge gas mixture to at least a part of the lithographic projection apparatus.

- 15 12. A device manufacturing method comprising the steps of:  
providing a substrate that is at least partially covered by a layer of radiation-sensitive material;  
applying a method as claimed in claim 11 to at least a part of said substrate;  
providing a projection beam of radiation;  
20 using patterning means to endow the projection beam with a pattern in its cross-section;  
projecting the patterned beam of radiation onto a target portion of the layer of radiation-sensitive material;  
generating a purge gas mixture which comprises at least one purge gas and moisture  
25 by adding a moisture to a purge gas; and  
supplying the purge gas mixture near a surface of a component used in the device manufacturing method.

13. A purge gas supply system (100) for providing a purge gas to at least part of a lithographic projection apparatus (1), said purge gas supply system comprising:  
30 a purge gas mixture generator (120) comprising a moisturiser device (150) arranged for adding a moisture to a purge gas, said purge gas mixture generator (120) being

arranged for generating a purge gas mixture which purge gas mixture comprises at least one purging gas and said moisture; and a purge gas outlet (130-132) for supplying the purge gas mixture to said at least part of the lithographic projection apparatus.

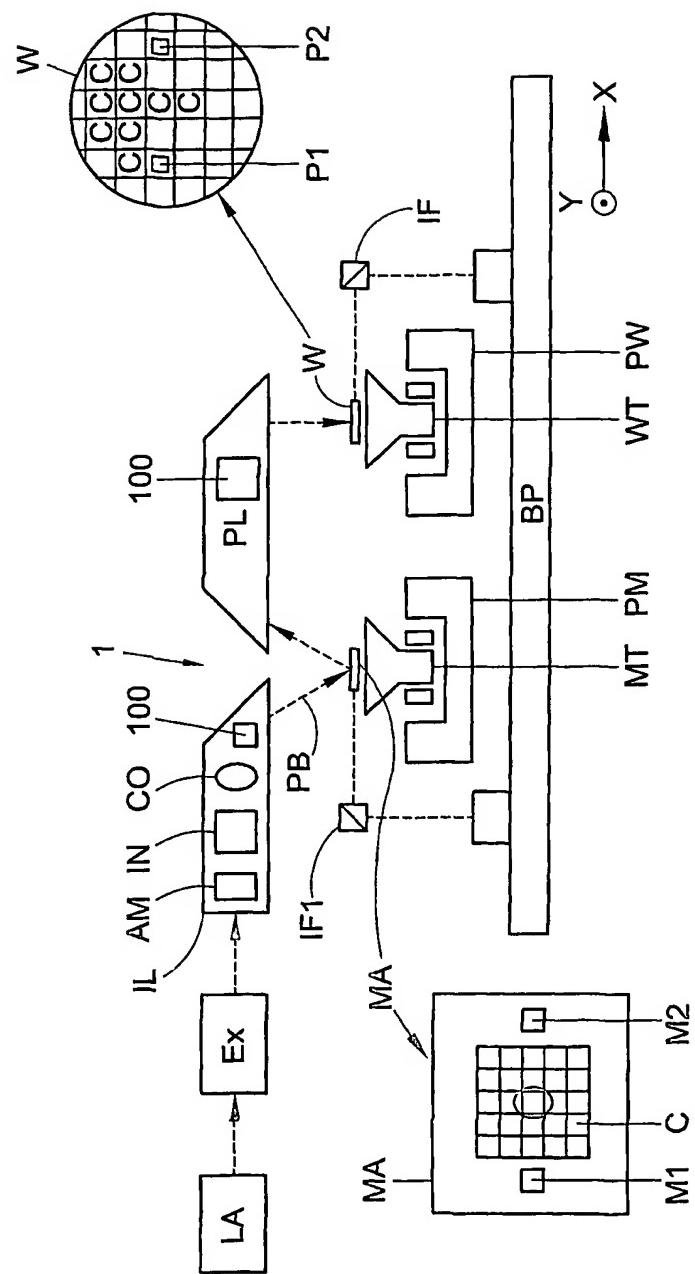


Fig. 1

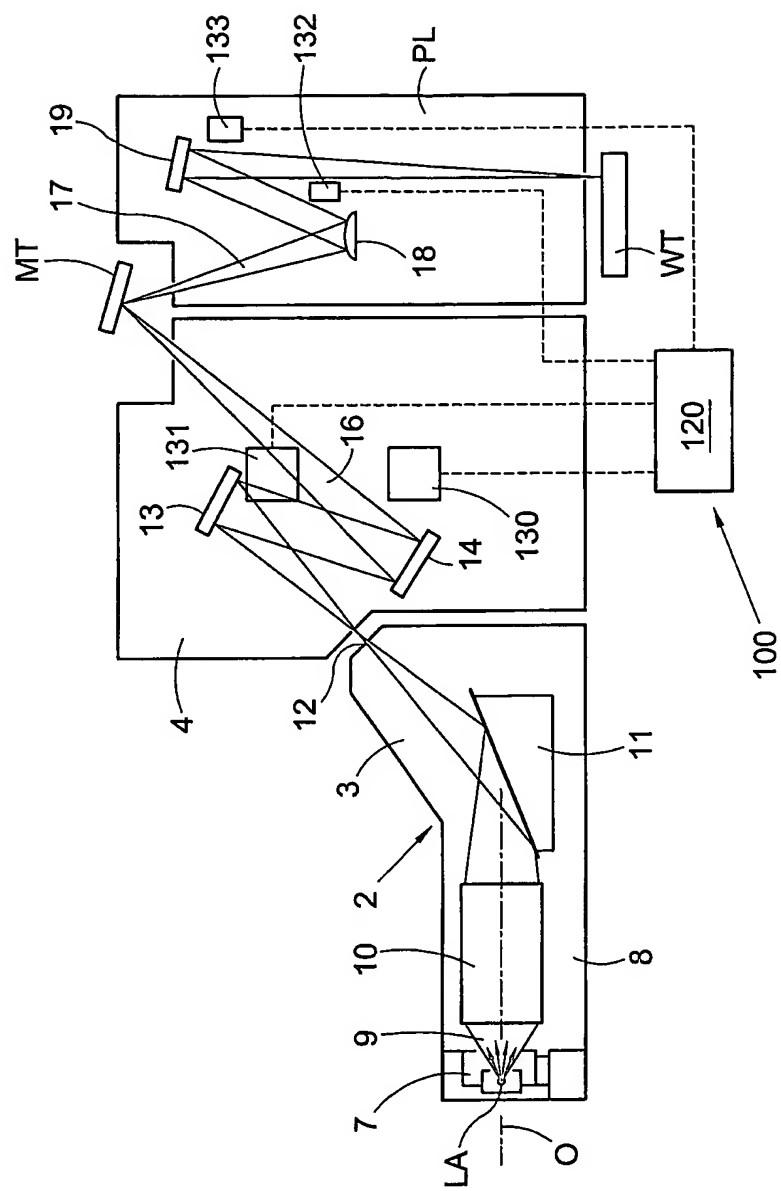


Fig. 2

3/4

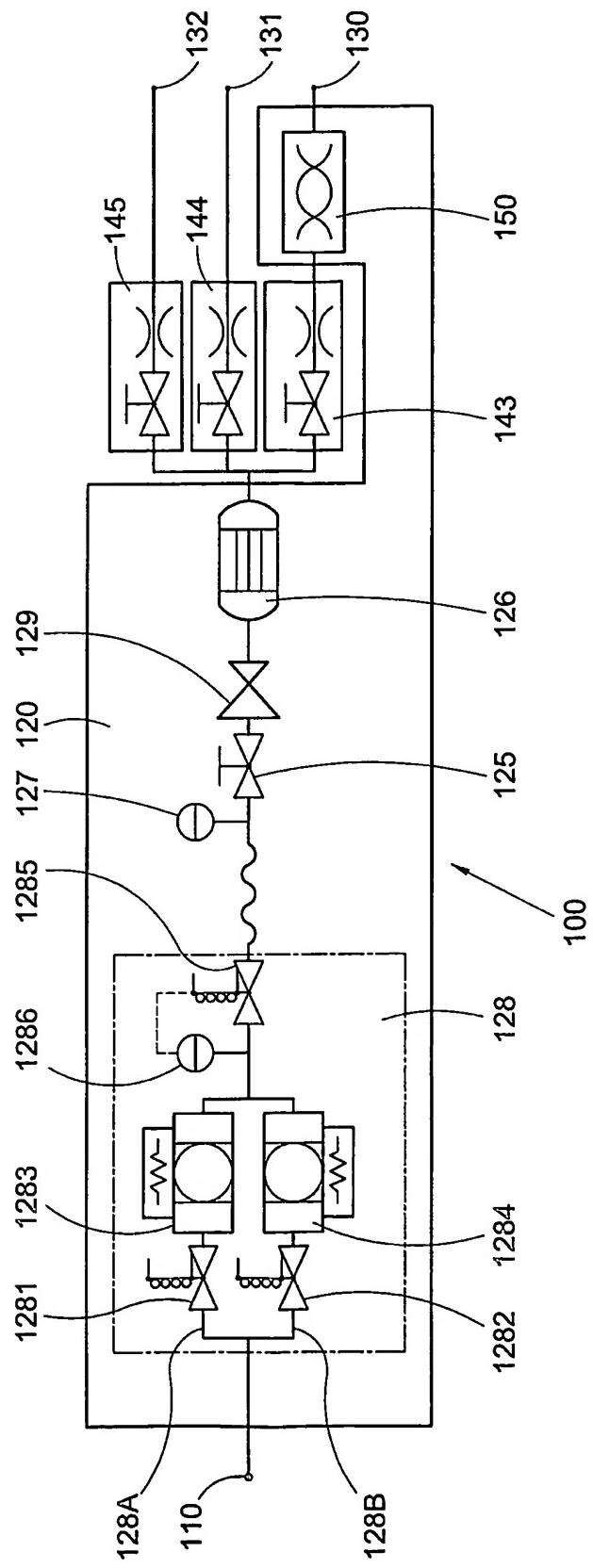


Fig. 3

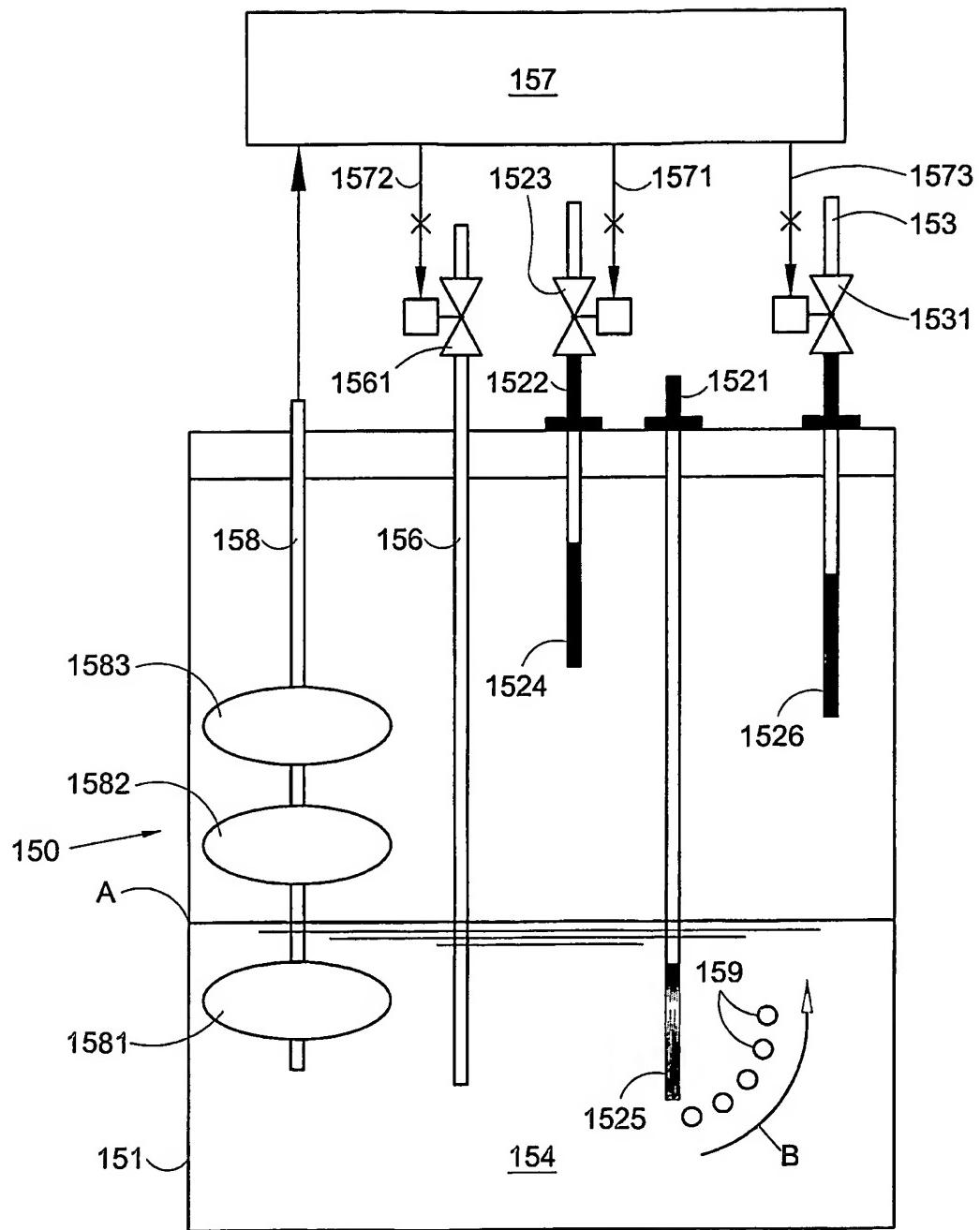


Fig. 4

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date  
27 January 2005 (27.01.2005)

PCT

(10) International Publication Number  
**WO 2005/008339 A3**

- (51) International Patent Classification<sup>7</sup>: G03F 7/20      (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (21) International Application Number: PCT/NL2004/000519
- (22) International Filing Date: 20 July 2004 (20.07.2004)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:  
10/623,180      21 July 2003 (21.07.2003) US
- (71) Applicants (for all designated States except US): ASML NETHERLANDS B.V. [NL/NL]; De Run 6501, NL-5504 DR Veldhoven (NL). MYCROLIS CORPORATION [US/US]; 129 Concord Road, Billerica, M 01821 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): VAN DER NET, Antonius, Johannes [NL/NL]; Schipluidenlaan 51, NL- 5035 KC Tilburg (NL). SPIEGELMAN, Jeffrey [US/US]; 5289 Meadows Del Mar, San Diego, C 92130 (US). VAN BRAGT, Johannus, Josephus [NL/NL]; Dieze 12, NL-5504 MD Veldhoven (NL).
- (74) Agent: WINCKELS, J., H., F.; Vereenigde, Johan de Witlaan 7, NL-2517 JR Den Haag (NL).

- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIGO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

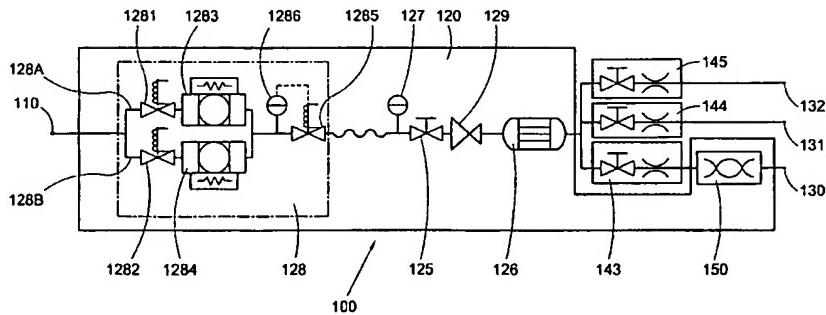
Published:

- with international search report  
— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

{Continued on next page}

(54) Title: LITHOGRAPHIC PROJECTION APPARATUS, PURGE GAS SUPPLY SYSTEM AND GAS PURGING METHOD

WO 2005/008339 A3



(57) Abstract: A lithographic projection apparatus (1) comprising: a support structure for supporting patterning means, the patterning means serving to pattern the projection beam according to a desired pattern. The apparatus has a substrate table (WT) for holding a substrate, a projection system (PL) for projecting the patterned beam onto a target portion of the substrate. The apparatus also has a purge gas supply system (100) for providing a purge gas near a surface of a component of the lithographic projection apparatus. The purge gas supply system comprises a purge gas mixture generator (120). The purge gas mixture generator (120) is arranged for generating a purge gas mixture which comprises at least one purging gas and a moisture. The purge gas mixture generator (120) has a moisturiser device arranged for adding the moisture to the purge gas and a purge gas mixture outlet (130-133) connected to the purge gas mixture generator for supplying the purge gas mixture near the surface.



(88) Date of publication of the international search report:  
1 September 2005

*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

## INTERNATIONAL SEARCH REPORT

International Application No  
PCT/NL2004/000519

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 7 G03F7/20

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 H01L G03F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4 704 348 A (KOIZUMI ET AL) 3 November 1987 (1987-11-03) abstract figures 2,3,7 column 1, line 7 - line 11 column 2, line 13 - line 26 column 2, line 55 - column 3, line 18 column 3, line 39 - line 44 column 3, line 53 - line 57 column 3, line 65 - column 4, line 1 column 4, line 8 - line 11 column 4, line 65 - column 5, line 29 ----- -/-/	1-13

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

\* Special categories of cited documents :

- \*A\* document defining the general state of the art which is not considered to be of particular relevance
- \*E\* earlier document but published on or after the international filing date
- \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- \*O\* document referring to an oral disclosure, use, exhibition or other means
- \*P\* document published prior to the international filing date but later than the priority date claimed

\*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

\*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

\*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

\*&\* document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
15 June 2005	06/07/2005
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3018	Authorized officer  Andersen, O

## INTERNATIONAL SEARCH REPORT

International Application No  
PCT/NL2004/000519

## C(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 892 572 A (NISHI ET AL) 6 April 1999 (1999-04-06) abstract figure 1 column 1, line 12 – line 18 column 4, line 40 – column 5, line 60 column 7, line 17 – column 8, line 52 -----	1,6-13
A	US 2003/035087 A1 (MURAYAMA MASAYUKI) 20 February 2003 (2003-02-20) abstract figure 1 paragraph '0001! paragraph '0014! paragraph '0041! -----	1,11-13

## INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/NL2004/000519

Patent document cited in search report		Publication date	Patent family member(s)		Publication date
US 4704348	A	03-11-1987	DD CH DE FR GB JP KR NL SU	160756 A3 651423 A5 3214325 A1 2504696 A1 2100453 A ,B 57177144 A 8600158 B1 8201726 A 1238274 A1	29-02-1984 13-09-1985 27-01-1983 29-10-1982 22-12-1982 30-10-1982 27-02-1986 16-11-1982 15-06-1986
US 5892572	A	06-04-1999	JP JP	3500619 B2 7176477 A	23-02-2004 14-07-1995
US 2003035087	A1	20-02-2003	JP JP JP JP JP JP US	3601171 B2 9266148 A 3633086 B2 9266147 A 9275055 A 9283401 A 6535270 B1	15-12-2004 07-10-1997 30-03-2005 07-10-1997 21-10-1997 31-10-1997 18-03-2003